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| **FON** | Projektni zadatak |

UNAPREĐIVANJE PROCESA

“POSTAVLJANJE STOLA ZA SVEČANI RUČAK ZA 6 OSOBA”

POBOLJŠAVANJEM METODA RADA

I DEO

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| Oznaka tima | Broj indeksa | Prezime i ime |
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Beograd, 2020

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| **FON** | Opis problema |

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| Proizvod: |  | Snimač: |  |  |  |
| Pogon: |  | Datum: |  |  |  |

**Zadatak 1. Postavljanje stola za svečani ručak za 6 osoba**

OPIS PROBLEMA

CILJ

KRITERIJUM

OGRANIČENJA

ALGORITAM

1. Snimiti postojeće stanje kartom redosleda zahvata na predmetu rada
2. Snimiti postojeće stanje kartom modela/konca/hodograma
3. Analizirati postojeće stanje
4. Projektovati novo rešenje istom kartom
5. Proračunati uštede prema datim kriterijumima u apsolutnim i relativnim pokazateljima
6. Objasniti kako se predloženim rešenjem deluje na opisani problem

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Slika 1. Postojeći raspored u kuhinji

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| **Karta redosleda zahvata na predmetu rada** | Pogon |  |
| Proces |  |

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| Opis operacije | Lista opreme |  | Rekapitulacija | | |
|  | Uslovi rada |  | Opis veličine | Jedinica mere | Stanje |
| Radnik |  |  |  |  |
| Redosled |  |  |  |  |
| Međuzavisnost |  |  |  |  |
| Uputstvo |  |  |  |  |
| Razmera: | | Postojeće / Novo stanje | | |

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| **FON** | Pogon | Proizvod |
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| **Lista potrebne opreme**  **za izvođenje operacije  na radnom mestu** | Radno mesto |  | | |
| Operacija |  | | |
| Raspored |  | Uputstvo |  |

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| RB | Naziv i kratak opis dela opreme | Oznaka | Jed.  mere | Koli­čina | Dimenzije | | | Crtež |
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|  | **Specifikacija opreme** |  |  |  |  |  |  |  |
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| **Karta modela / konca / hodograma** | Pogon |  |
| Proces |  |

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| Opis operacije | Lista opreme |  | Rekapitulacija | | |
|  | Uslovi rada |  | Opis veličine | Jedinica mere | Stanje |
| Radnik |  |  |  |  |
| Redosled |  |  |  |  |
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| Razmera: | | Postojeće / Novo stanje | | |

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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Razdvajanje |

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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Kritika | Ideje |

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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Sinteza |

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| **FON** | Pogon | Proizvod |
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| **Lista potrebne opreme**  **za izvođenje operacije  na radnom mestu** | Radno mesto |  | | |
| Operacija |  | | |
| Raspored |  | Uputstvo |  |

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| RB | Naziv i kratak opis dela opreme | Oznaka | Jed.  mere | Koli­čina | Dimenzije | | | Crtež |
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|  | **Specifikacija opreme** |  |  |  |  |  |  |  |
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| **FON** | Pogon | Proizvod |
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| **Karta modela / konca / hodograma** | Pogon |  |
| Proces |  |

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| Opis operacije | Lista opreme |  | Rekapitulacija | | |
|  | Uslovi rada |  | Opis veličine | Jedinica mere | Stanje |
| Radnik |  |  |  |  |
| Redosled |  |  |  |  |
| Međuzavisnost |  |  |  |  |
| Uputstvo |  |  |  |  |
| Razmera: | | Postojeće / Novo stanje | | |

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| **FON** | Pogon | | Šifra pogona | Proizvod | | Šifra proizvoda |
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| Radno mesto |  | | | Šifra RM. |  |
| Operacija |  | | | Šifra operacije |  |

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| Opis operacije | Rekapitulacija stanja i ušteda | | | | | |
|  | Opis | Jedinica | Stanje | | Očekivane uštede | |
| veličine | mere | Postojeće | Novo | **ΔNS** | **ηNS** |
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| Rekapitulacija ušteda |