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| **FON** | Projektni zadatak |

UNAPREĐIVANJE PROCESA

“PRIPREMA DORUČKA ZA TRI OSOBE”

POBOLJŠAVANJEM METODA RADA

IV DEO – PROUČAVANJE REDOSLEDA

(Karta međuzavisnih zahvata)

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| Oznaka tima | Broj indeksa | Prezime i ime |
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Beograd, 2019

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| **FON** | Opis problema |

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| Proizvod: |  | Snimač: |  |  |  |
| Pogon: |  | Datum: |  |  |  |

**Zadatak 4. Priprema doručka za tri osobe**

OPIS PROBLEMA

CILJ

KRITERIJUM

OGRANIČENJA

ALGORITAM

1. Snimiti postojeće stanje kartom međuzavisnih zahvata
2. Analizirati postojeće stanje
3. Projektovati novo rešenje istom kartom
4. Proračunati uštede prema datim kriterijumima u apsolutnim i relativnim pokazateljima
5. Objasniti kako se predloženim rešenjem deluje na opisani problem

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| **FON** | Opis problema |

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| Proizvod: |  | Snimač: |  |  |  |
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*Slika 1. Raspored opreme*

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| **FON** | Pogon | Šifra pogona | Proizvod | Šifra proizvoda  |
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| Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Opis operacije | Uslovi rada |  | Rekapitulacija stanja |
|  |  |  | Opis veličine | Jedinica mere | Stanje |
| Radnik |  |  |  |  |
| Zapisnik |  |  |  |  |
| Lista opreme |  |  |  |  |
| Raspored |  |  |  |  |
| Redosled |  |  |  |  |
| Međuzavisnost |  |  |  |  |
| **KARTA MEĐUZAVISNIH ZAHVATA** | Tok: **rada** / predmeta rada | **Postojeće** / Novo stanje |

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|   | **R1:**  | **R2:**  | **R3:**  | **R4:** |
| T | Opis | t | tip | Opis | t | tip | Opis | t | tip | Opis | t | tip |
| **[ ]** | zahvata |  |  |  |  | zahvata |  |  |  |  | zahvata |  |  |  |  | zahvata |  |  |  |  |
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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Razdvajanje |

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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Kritika | Ideje |

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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Sinteza |

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| **FON** | Pogon | Šifra pogona | Proizvod | Šifra proizvoda  |
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| Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Opis operacije | Uslovi rada |  | Rekapitulacija stanja |
|  |  |  | Opis veličine | Jedinica mere | Stanje |
| Radnik |  |  |  |  |
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| Lista opreme |  |  |  |  |
| Raspored |  |  |  |  |
| Redosled |  |  |  |  |
| Međuzavisnost |  |  |  |  |
| **KARTA MEĐUZAVISNIH ZAHVATA** | Tok: **rada** / predmeta rada | Postojeće / **Novo stanje** |

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|   | **R1:**  | **R2:**  | **R3:**  | **R4:** |
| T | Opis | t | tip | Opis | t | tip | Opis | t | tip | Opis | t | tip |
| **[ ]** | zahvata |  |  |  |  | zahvata |  |  |  |  | zahvata |  |  |  |  | zahvata |  |  |  |  |
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| **FON** | Pogon | Šifra pogona | Proizvod | Šifra proizvoda  |
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| Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |

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| Opis operacije | Rekapitulacija stanja i ušteda |
|  | Opis | Jedinica | Stanje | Očekivane uštede |
| veličine | mere | Postojeće | Novo | **ΔNS** | **ηNS** |
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| Rekapitulacija ušteda |