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| **FON** | Projektni zadatak |
| UNAPREĐIVANJE PROCESA  “POSTAVLJANJE STOLA ZA SVEČANI RUČAK ZA ŠEST OSOBA”  POBOLJŠAVANJEM METODA RADA  III DEO – PROUČAVANJE REDOSLEDA  (Karta međuzavisnih zahvata)   |  |  |  | | --- | --- | --- | | Oznaka tima | Broj indeksa | Prezime i ime | |  |  |  | |  |  | |  |  | | |

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| **FON** | | Opis problema | | | | |
| Proizvod: |  | | Snimač: |  | Indeks: |  |
| Pogon: |  | | Datum: |  |  |  |
| **Postavljanje stola za svečani ručak za šest osoba**  OPIS PROBLEMA  CILJ  KRITERIJUM  OGRANIČENJA  ALGORITAM   1. Snimiti postojeće stanje kartom međuzavisnih zahvata 2. Analizirati postojeće stanje 3. Projektovati novo rešenje istom kartom. 4. Proračunati uštede prema datim kriterijumima u apsolutnim i relativnim pokazateljima 5. Objasniti kako se predloženim rešenjem deluje na opisani problem | | | | | | |

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| **FON** | | Opis problema | | | | |
| Proizvod: |  | | Snimač: |  | Indeks: |  |
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| **FON** | Pogon | | | Šifra pogona | | Proizvod | | | | Šifra proizvoda | |
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| Radno mesto |  | | | | | | Šifra RM. | |  | |
| Operacija |  | | | | | | Šifra operacije | |  | |
| Opis operacije | | | Uslovi rada | |  | | Rekapitulacija stanja | | | | |
| Opis veličine | | Jedinica mere | | Stanje |
| Radnik | |  | |  | |  | |  |
| Zapisnik | |  | |  | |  | |  |
| Lista opreme | |  | |  | |  | |  |
| Raspored | |  | |  | |  | |  |
| Redosled | |  | |  | |  | |  |
| Međuzavisnost | |  | |  | |  | |  |
| **KARTA MEĐUZAVISNIH ZAHVATA** | | | Tok: rada / predmeta rada | | | | Postojeće / Novo stanje | | | | |

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|  | **R1:** | | | | | **R2:** | | | | | **R3:** | | | | | **R4:** | | | | |
| T | Opis | t | tip | | | Opis | t | tip | | | Opis | t | tip | | | Opis | t | tip | | |
| [ ] | zahvata |  |  |  |  | zahvata |  |  |  |  | zahvata |  |  |  |  | zahvata |  |  |  |  |
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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |
| Razdvajanje | | | | |
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| **FON** | Radno mesto |  | | Šifra RM. |  |
| Operacija |  | | Šifra operacije |  |
| Kritika | | | Ideje | | |
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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |
| Sinteza | | | | |
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| **FON** | Pogon | | | Šifra pogona | | Proizvod | | | | Šifra proizvoda | |
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| Radno mesto |  | | | | | | Šifra RM. | |  | |
| Operacija |  | | | | | | Šifra operacije | |  | |
| Opis operacije | | | Uslovi rada | |  | | Rekapitulacija stanja | | | | |
| Opis veličine | | Jedinica mere | | Stanje |
| Radnik | |  | |  | |  | |  |
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| Lista opreme | |  | |  | |  | |  |
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| Međuzavisnost | |  | |  | |  | |  |
| **KARTA MEĐUZAVISNIH ZAHVATA** | | | Tok: rada / predmeta rada | | | | Postojeće / Novo stanje | | | | |

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|  | **R1:** | | | | | **R2:** | | | | | **R3:** | | | | | **R4:** | | | | |
| T | Opis | t | tip | | | Opis | t | tip | | | Opis | t | tip | | | Opis | t | tip | | |
| [ ] | zahvata |  |  |  |  | zahvata |  |  |  |  | zahvata |  |  |  |  | zahvata |  |  |  |  |
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| **FON** | Pogon | | | Šifra pogona | | | Proizvod | | | | Šifra proizvoda | |
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| Radno mesto |  | | | | | | | Šifra RM. | |  | |
| Operacija |  | | | | | | | Šifra operacije | |  | |
| Opis operacije | | | Rekapitulacija stanja i ušteda | | | | | | | | | |
|  | | | Opis  veličine | | Jedinica mere | Stanje | | | | Očekivane uštede | | |
| Postojeće | | Novo | | ΔNS | | ηNS |
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| Rekapitulacija ušteda | | | | | | | | | | | | |
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