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| **FON** | Projektni zadatak |
| UNAPREĐIVANJE PROCESA  “POSTAVLJANJE STOLA ZA SVEČANI RUČAK ZA ŠEST OSOBA”  POBOLJŠAVANJEM METODA RADA  IV DEO – PROUČAVANJE RASPOREDA, REDOSLEDA I MEĐUZAVISNOSTI POKRETA  (karta pokretograma i karta pokreta)   |  |  |  | | --- | --- | --- | | Oznaka tima | Broj indeksa | Prezime i ime | |  |  |  | |  |  | |  |  | | |

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| **FON** | | Opis problema | | | | |
| Proizvod: |  | | Snimač: |  | Indeks: |  |
| Pogon: |  | | Datum: |  |  |  |
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| **FON** | | Opis problema | | | | |
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| **FON** | Pogon | | Proizvod | | |
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| **KARTA POKRETOGRAMA** | Pogon |  | | | |
| Proces |  | | | |
| Opis operacije | Lista opreme |  | Rekapitulacija | | |
|  | Uslovi rada |  | Opis veličine | Jedinica mere | Stanje |
| Radnik |  |  |  |  |
| Redosled |  |  |  |  |
| Međuzavisnost |  |  |  |  |
| Tok rada / materijala | |  |  |  |
| Razmera: | | **Postojeće** / ~~Novo~~ stanje | | |
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| **FON** | | Pogon | | | | | Šifra pogona | | | Proizvod | | | | | Šifra proizvoda | | |
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| Radno mesto |  | | | | | | | | | | Šifra RM. | |  | | |
| Operacija |  | | | | | | | | | | Šifra operacije | |  | | |
| Opis operacije | | | | | Uslovi rada | | |  | | | | Rekapitulacija stanja | | | | | |
|  | | | | | Opis veličine | | Jedinica mere | | Stanje | |
| Radnik | | |  | | | |  | |  | |  | |
| Zapisnik | | |  | | | |  | |  | |  | |
| Lista opreme | | |  | | | |  | |  | |  | |
| Raspored | | |  | | | |  | |  | |  | |
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| Međuzavisnost | | |  | | | |  | |  | |  | |
| **KARTA POKRETA** | | | | | Tok: rada / predmeta rada | | | | | | | **Postojeće** / ~~Novo~~ stanje | | | | | |
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| RB | Opis pokreta leve ruke | | | l  [ ] | | simbol | | | f  [ ] | **simbol** | l  [ ] | Opis pokreta desne ruke | | | | | RB |
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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |
| Razdvajanje | | | | |
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| **FON** | Radno mesto |  | | Šifra RM. |  |
| Operacija |  | | Šifra operacije |  |
| Kritika | | | Ideje | | |
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| **FON** | Radno mesto |  | Šifra RM. |  |
| Operacija |  | Šifra operacije |  |
| Sinteza | | | | |
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| **FON** | Pogon | | Proizvod | | |
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| **KARTA POKRETOGRAMA** | Pogon |  | | | |
| Proces |  | | | |
| Opis operacije | Lista opreme |  | Rekapitulacija | | |
|  | Uslovi rada |  | Opis veličine | Jedinica mere | Stanje |
| Radnik |  |  |  |  |
| Redosled |  |  |  |  |
| Međuzavisnost |  |  |  |  |
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| Razmera: | | Postojeće / **Novo** stanje | | |
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| Radno mesto |  | | | | | | | | | | Šifra RM. | |  | | |
| Operacija |  | | | | | | | | | | Šifra operacije | |  | | |
| Opis operacije | | | | | Uslovi rada | | |  | | | | Rekapitulacija stanja | | | | | |
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| Radnik | | |  | | | |  | |  | |  | |
| Zapisnik | | |  | | | |  | |  | |  | |
| Lista opreme | | |  | | | |  | |  | |  | |
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| Redosled | | |  | | | |  | |  | |  | |
| Međuzavisnost | | |  | | | |  | |  | |  | |
| **KARTA POKRETA** | | | | | Tok: rada / predmeta rada | | | | | | | ~~Postojeće~~ / **Novo** stanje | | | | | |
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| RB | Opis pokreta leve ruke | | | l  [ ] | | simbol | | | f  [ ] | **simbol** | l  [ ] | Opis pokreta desne ruke | | | | | RB |
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| **FON** | Pogon | | | Šifra pogona | | | Proizvod | | | | Šifra proizvoda | |
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| Radno mesto |  | | | | | | | Šifra RM. | |  | |
| Operacija |  | | | | | | | Šifra operacije | |  | |
| Opis operacije | | | Rekapitulacija stanja i ušteda | | | | | | | | | |
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| Rekapitulacija ušteda | | | | | | | | | | | | |
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